

pursuant to Regulation 1272/2008 Article 31 and 2015/830 (first draft date January 2012; updated release XI - APRIL 2017)

Item Type B070BS5AC1 100 Gr

SECTION 1: Substance/mixture and company identification

1.1 Product identifier Trade name: ISO-Core "RA" ,SnPb(Sb), PbSn(Sb) Pb 37-74%, Sn 25-63%, Sb 0-5%

1.2 Relevant identified uses of the substance or mixture and uses advised against
No further relevant information available.
Application of the substance / the mixture
Brazing alloy
Soldering flux

1.3 Details of the supplier of the safety data sheet:

Supplier/distributor KEMPER SRL Via Prampolini 1/Q, 43044 Lemignano di Collecchio (PR) Tel.: +39 0521-957111 (dalle 8.30 alle 17.00) Contact responsible with the SDS: info@kempergroup.it

1.4 Numbers of the main poison information centres in Italy CAV:

Not necessary, due to the fact that the product does not need to be labelled.

SECTION 2: Hazard identification

2.1 Classification of the substance or mixture Classification according to Regulation (EC) No 1272/2008 The product is not classified according to the CLP regulation.

2.2 Label elements
Labelling according to Regulation (EC) No 1272/2008 Void
Hazard pictograms Void
Signal word Void
Hazard statements Void
Additional information:
Contains Rosin. May produce an allergic reaction.
Safety data sheet available on request.

2.3 Other hazards Results of PBT and vPvB assessment PBT: Not applicable. vPvB: Not applicable.



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SECTION 3: Composition/information on ingredients

3.1 Substance

Not applicable

3.2 Mixtures

Description: Mixture: consisting of the following components

Dangerous components:			
CAS: 7439-92-1	lead	substance with a Community workplace	20-75%
EINECS: 231-100-4		exposure limit	
Reg.nr.: 01-2119513221-59			
CAS: 8050-09-7 EINECS: 232-475-7	Rosin	Skin Sens. 1, H317	<1%

Additional information: For the wording of the listed risk phrases refer to section 16.

SECTION 4: First aid measures

4.1 Description of first aid measures

General information: Take affected persons out into the fresh air.

After inhalation: Supply fresh air; consult doctor in case of complaints.

After skin contact:

After contact with the molten product, cool rapidly with cold water.

Do not pull solidified product off the skin.

Seek medical treatment.

After eye contact: Rinse opened eye for several minutes under running water.

After swallowing: Rinse out mouth and then drink plenty of water.

4.2 Most important symptoms and effects, both acute and delayed No further relevant information available.

4.3 Indication of any immediate medical attention and special treatment needed

No further relevant information available.

SECTION 5: Fire fighting measures

5.1 Extinguishing media

Suitable extinguishing agents:

CO2, powder or water spray. Fight larger fires with water spray or alcohol resistant foam.

5.2 Special hazards arising from the substance or mixture No further relevant information available.

5.3 Advice for firefighters

Protective equipment: Do not inhale explosion gases or combustion gases.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

Use respiratory protective device against the effects of fumes/dust/aerosol. Wear protective clothing.

6.2 Environmental precautions: Do not allow to enter sewers/ surface or ground water.



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6.3 Methods and material for containment and cleaning up: Allow to solidify. Pick up mechanically.

6.4 Reference to other sections

See Section 7 for information on safe handling. See Section 8 for information on personal protection equipment. See Section 13 for disposal information.

SECTION 7: Handling and storage

7.1 Precautions for safe handling

Extractors are required on all machines used for thermal processing or splinter removal processes. Provide suction extractors if dust is formed.

Any unavoidabledeposit of dust must be regularly removed.

Use appropriate industrial vacuum cleaners or central vacuum systems for dust removal.

Information about fire - and explosion protection: No special measures required.

7.2 Conditions for safe storage, including any incompatibilities

Storage:

Requirements to be met by storerooms and receptacles: No special requirements. Information about storage in one common storage facility: Store away from foodstuffs. Further information about storage conditions: Store in dry conditions. Storage class: 13

7.3 Specific end use(s) No further relevant information available.

SECTION 8: Exposure control/personal protection

8.1 Control parameters

Ingredients with limit values that require monitoring at the workplace:		
7440-31-5 tin		
MAK (Germany)	vgl.Abschn.IIb	
7439-92-1 lead		
AGW (EU)	Long-term value: 0,15 mg/m ³	
BOELV (EU)	Long-term value: 0,15 mg/m ³	
	as Pb	
MAK (Germany)	vgl.Abschn.XII	
7440-36-0 antimony	у	
MAK (Germany)	vgl.Abschn.XII	

Regulatory information

MAK (Germany): MAK- und BAT-Liste BOELV (EU): 98/24/EG recommended monitoring procedures in accordance with 453/2010/EU no. 8.1.2:

7439-92-1 lead: NIOSH 7702(E) "lead"



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Ingredients with biological limit values:		
7439-92-1 lead		
BAT (EU)	70 μg/dl	
	blood	
	lead	
BGW (Germany)	300 μg/l	
	Untersuchungsmaterial: Vollblut	
	Probennahmezeitpunkt: keine Beschränkung	
	Parameter: Blei Frauen < 45 J.	
	400 μg/l	
	Untersuchungsmaterial: Vollblut	
	Probennahmezeitpunkt: keine Beschränkung	
	Parameter: Blei	

Regulatory information BGW (Germany): TRGS 903

Additional information: The lists valid during the making were used as basis.

8.2 Exposure controls

Appropriate engineering controls:

Ensure adequate ventilation.

Remove the fumes by suitable suction devices.

Personal protective equipment:

General protective and hygienic measures:

Pregnant women should strictly avoid inhalation or skin contact.

Do not eat, drink, smoke or sniff while working.

Respiratory protection:

Use suitable respiratory protective device in case of insufficient ventilation.

Filter P2

Protection of hands:

Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation **Material of gloves**

Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer. As the product is a preparation of several substances, the resistance of the glove material cannot be calculated in advance and has therefore to be checked prior to the application. Recommended thickness of the material: \geq - mm

Penetration time of glove material

The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.

The determined penetration times according to EN 374 part III are not performed under practical conditions. Therefore

a maximum wearing time, which corresponds to 50% of the penetration time, is recommended. Value for the permeation: Level \leq -

As protection from splashes gloves made of the following materials are suitable: Nitrile rubber, NBR Eye protection: in cases of application: protective goggles

Body protection: Protective work clothing



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SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical	properties
General Information	
Appearance:	
Form:	Solid
Colour:	Silver-coloured
Odour:	Odourless
Odour threshold:	Not determined.
pH-value:	Not applicable
Change in condition	
Melting point/Melting range:	183-255 °C
Boiling point/Boiling range:	Undetermined.
Flash point:	Not applicable.
Flammability (solid, gaseous):	Not determined.
Ignition temperature:	
Decomposition temperature:	Not determined.
Self-igniting:	Product is not selfigniting.
Danger of explosion:	Product does not present an explosion hazard.
Explosion limits:	
Lower:	Not determined.
Upper:	Not determined.
Vapour pressure:	Not applicable.
Density:	Not determined.
Relative density	Not determined.
Vapour density	Not applicable.
Evaporation rate	Not applicable.
Solubility in / Miscibility with	
water:	Insoluble.
Partition coefficient (n-octanol/water):	Not determined.
Viscosity:	
Dynamic:	Not applicable.
Kinematic:	Not applicable.
Solvent content:	h han an a
Organic solvents:	0,0 %
VOC (EC)	0,00 %
Solids content:	100,0 %

9.2 Other information No further relevant information available.

SECTION 10: Stability and reactivity

10.1 Reactivity No further relevant information available.

10.2 Chemical stability

Thermal decomposition / conditions to be avoided: No decomposition if used according to specifications.

10.3 Possibility of hazardous reactions

Toxic fumes may be released if heated above the decomposition point. Reacts with strong acids and oxidising agents. Develops toxic gases/fumes.



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10.4 Conditions to avoid No further relevant information available.

10.5 Incompatible materials: No further relevant information available.

10.6 Hazardous decomposition products:

Toxic metal oxide smoke Leadoxide vapour

SECTION 11: Toxicological information

11.1 Information on toxicological effects

Acute toxicity Based on available data, the classification criteria are not met. Primary irritant effect: Skin corrosion/irritation Based on available data, the classification criteria are not met. Serious eye damage/irritation Based on available data, the classification criteria are not met. Respiratory or skin sensitisation Based on available data, the classification criteria are not met. CMR effects (carcinogenity, mutagenicity and toxicity for reproduction) Germ cell mutagenicity Based on available data, the classification criteria are not met. Carcinogenicity Based on available data, the classification criteria are not met. Reproductive toxicity Based on available data, the classification criteria are not met. STOT-single exposure Based on available data, the classification criteria are not met. STOT-repeated exposure Based on available data, the classification criteria are not met. Aspiration hazard Based on available data, the classification criteria are not met.

SECTION 12: Ecological information

12.1 Toxicity

Aquatic toxicity: No further relevant information available.

12.2 Persistence and degradability No further relevant information available.

12.3 Bioaccumulative potential No further relevant information available.

12.4 Mobility in soil No further relevant information available.

Additional ecological information:

General notes:

The product contains heavy metals. Avoid transfer into the environment. Specific preliminary treatments are necessary

Avoid transfer into the environment.

Water hazard class 1 (German Regulation) (Self-assessment): slightly hazardous for water

Do not allow undiluted product or large quantities of it to reach ground water, water course or sewage system.

12.5 Results of PBT and vPvB assessment

PBT: Not applicable.

vPvB: Not applicable.

12.6 Other adverse effects No further relevant information available.



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SECTION 13: Disposal considerations

13.1 Waste treatment method

Recommendation Contact manufacturer for recycling information.

European waste catalogue

17 04 07 mixed metals

Uncleaned packaging:

Recommendation: Disposal must be made according to official regulations.

SECTION 14: Transport information

14.1 UN-Number ADR, ADN, IMDG, IATA	Void
14.2 UN proper shipping name ADR, ADN, IMDG, IATA	Void
14.3 Transport hazard class(es) ADR, ADN, IMDG, IATA Class	Void
14.4 Packing group ADR, IMDG, IATA	Void
14.5 Environmental hazards: Marine pollutant:	No
14.6 Special precautions for user	Not applicable.
14.7 Transport in bulk according to Annex II of Marpol and the IBC Code UN "Model Regulation":	Not applicable. Void

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture Directive 2012/18/EU

Named dangerous substances - ANNEX I None of the ingredients is listed. REGULATION (EC) No 1907/2006 ANNEX XVII Conditions of restriction: 63 National regulations:

Additional classification according to Decree on Hazardous Materials, Annex II:

Can cause cancer if present as respirable dust.

Information about limitation of use:

Employment restrictions concerning women of child-bearing age must be observed.

Employment restrictions concerning pregnant and lactating women must be observed.

Employment restrictions concerning juveniles must be observed.

Waterhazard class: Water hazard class 1 (Self-assessment): slightly hazardous for water.



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SECTION 16: Other information

The data is based on the present state of our knowledge, however, it does not represent any guarantee of the properties of the product and it does not establish a legally valid contractual relationship.

Contact: Technical Office

Relevant phrases

H317 May cause an allergic skin reaction.

Abbreviations and acronyms:

RID: Règlement international concernant le transport des marchandises dangereuses par chemin de fer (Regulations Concerning the International

Transport of Dangerous Goods by Rail)

IATA-DGR: Dangerous Goods Regulations by the "International Air Transport Association" (IATA)

ICAO: International Civil Aviation Organisation

ICAO-TI: Technical Instructions by the "International Civil Aviation Organisation" (ICAO)

ADR: Accord européen sur le transport des marchandises dangereuses par Route (European Agreement concerning the International Carriage of

Dangerous Goods by Road)

IMDG: International Maritime Code for Dangerous Goods

IATA: International Air Transport Association

GHS: Globally Harmonised System of Classification and Labelling of Chemicals

EINECS: European Inventory of Existing Commercial Chemical Substances

ELINCS: European List of Notified Chemical Substances

CAS: Chemical Abstracts Service (division of the American Chemical Society)

VOC: Volatile Organic Compounds (USA, EU)

PBT: Persistent, Bioaccumulative and Toxic

vPvB: very Persistent and very Bioaccumulative

Skin Sens. 1: Skin sensitisation – Category 1

The information from this sheet refer only to the identified product and may not be of relevance if the product is used in combination with other products or for other uses than the intended ones.

The information from this Sheet are based on our knowledge available on 1st April 2017.

Downstream users and the distributors to whom this Sheet is intended should have at disposal their own material safety data sheet based on the relevant scenarios and information.